

Date: Thursday, 06/11/2008 2:31:36 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 43245					
Estimate Number	: 12605					
P.O. Number	:			Part Number	: D35587	
This Issue	: 06/11/2008		S.O. No. :	Drawing Number	: D3558 REV B	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: B	
Previous Run	: 36388			Material	:	
Written By	:			Due Date	: 14/11/2008	
Checked & Approved By	: <u>JUL 08.11.06</u>			Qty:	12	Um: Each
Comment	: Est Rev:A New Issue 06-12-15 JLM					
	: Est Rev:B Rev B dwg 07-12-06 DD					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MNEO60S063	NEOPRENE SHEET 0.063	
		<u>S. MAT NOT PULLED</u>	
		Comment: Qty.: 0.3492 sf(s)/Unit Total : 4.1908 sf(s)	
		NEOPRENE SHEET 0.063	
		Batch: <u>109 864</u> <u>BB 8-11-11</u>	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET	
		1-Cut as per Dwg D3558	
		Dwg Rev: <u>B</u> <u>BB 8-11-11</u>	
		Prog Rev: <u>B</u>	(12)
		2-Deburr if necessary <u>BB 8-11-11</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		<u>BB 8-11-11</u>	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		<u>m/1</u> <u>08/11/11</u>	
		Comment: SECOND CHECK	(12)
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	
		Location: <u>Finishing Dept 0715</u>	
			<u>BB 08/11/12</u> <u>(12)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 43245

Part Number: D35587

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

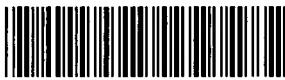
FINAL INSPECTION/W/O RELEASE



08/11/13 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



CMF 08-11-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

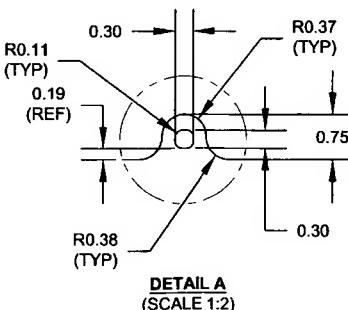
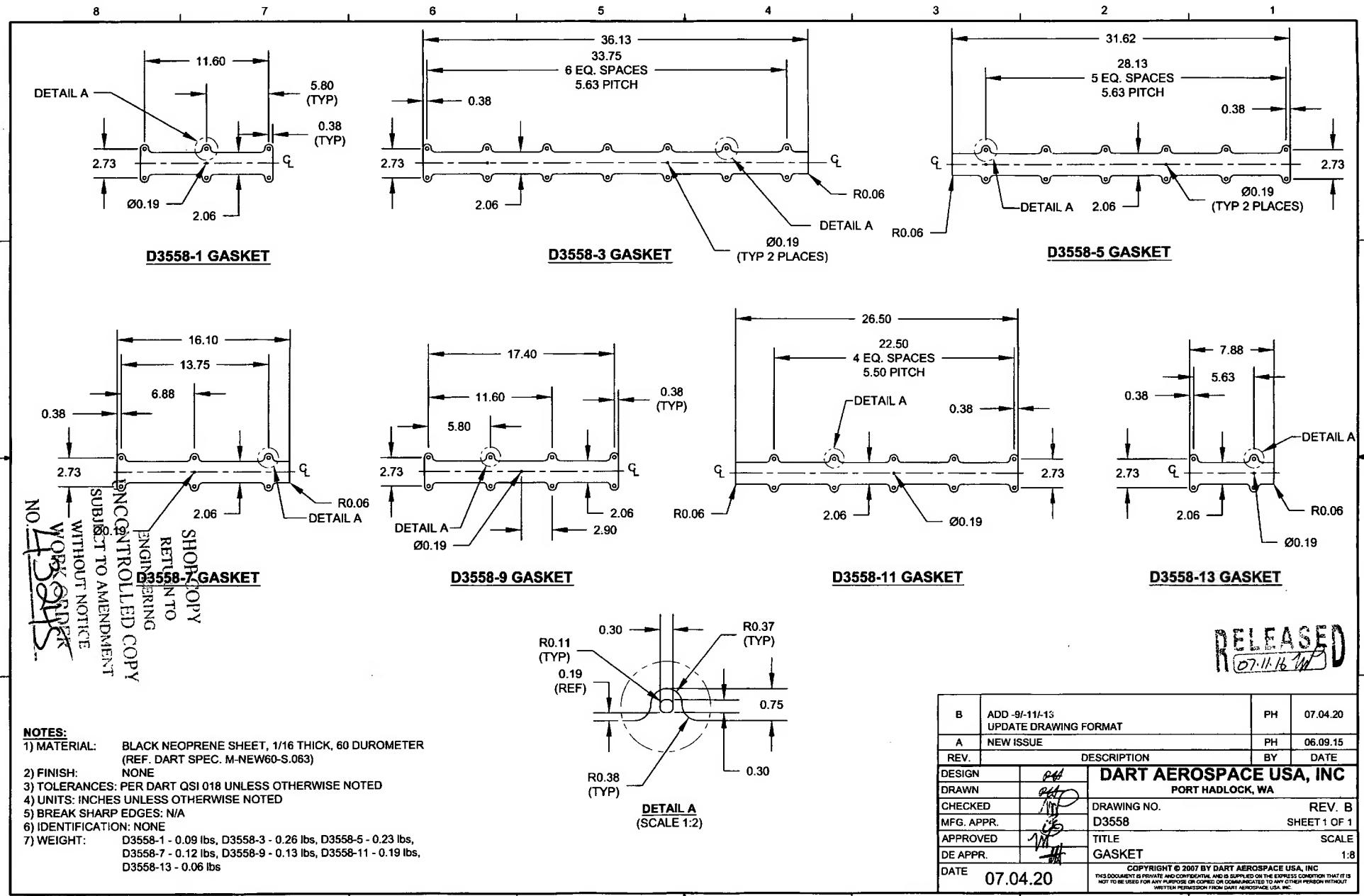
DART AEROSPACE LTD	Work Order:	413245
Description: Gasket	Part Number:	D3558-7
Inspection Dwg: D3558	Rev: B	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u>MM/11</u>	Prototype Approval: N/A
Date: 8-11-11	Date: 08-11-11	Date: N/A

Rev	Date	Change	Revised by	Approved
A	07.01.17	New Issue	KJ/JLM	
B	08.04.17	Dimensions updated per Dwg Rev B	KJ/DD	



B	ADD -9/11/13 UPDATE DRAWING FORMAT		PH	07.04.20	
A	NEW ISSUE		PH	06.09.15	
REV.	DESCRIPTION		BY	DATE	
DESIGN	<i>86</i>	<b>DART AEROSPACE USA, INC</b>			
DRAWN	<i>96</i>	PORT HADLOCK, WA			
CHECKED	<i>11</i>	DRAWING NO.	REV. B		
MFG. APPR.	<i>15</i>	D3558	SHEET 1 OF 1		
APPROVED	<i>11</i>	TITLE	SCALE		
DE APPR.	<i>11</i>	GASKET	1:8		
DATE	07.04.20		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE USA, INC.		